

Date: Wednesday, 4/26/2006 12:58:10 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: REAR OVERHEAD PASSENGER MODIFICATION KIT
<b>Job Number</b>	: 26856		
<b>Estimate Number</b>	: 12344		
<b>P.O. Number</b>	: N/A	<b>Part Number</b>	: D206746041
<b>This Issue</b>	: 4/26/2006	<b>Drawing Number</b>	: N/A
<b>S.O. No.</b>	: N/A	<b>Project Number</b>	: N/A
<b>Prsht Rev.</b>	: NC	<b>Drawing Revision</b>	: A PRELIMINARY
<b>First Issue</b>	: N/A	<b>Material</b>	: N/A
<b>Type</b>	: SMALL / MED FAB	<b>Due Date</b>	: 4/28/2006
<b>Previous Run</b>	: 26395	<b>Qty:</b>	1
<b>Written By</b>	: <u>SEE COMMENT BELOW</u>	<b>Um:</b>	Each
<b>Checked &amp; Approved By</b>	: <u>SEE ABOVE USER &amp; DATE</u>		
<b>Comment</b>	: est rev A 06.03.22 New Issue EC		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	999770094	BELL EYEBALL VENT
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description
2	99977009-4	Bell eyeball

batch

M 19715

2.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy D206-746 bluefile &amp; type labels per PPPD206-746-041

3.0	EA934NA	HYSOL ADHESIVE
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description
	EA-934NA	Hysol adhesive

batch

4.0	D3472041	CABIN HEAT OUTLET DEFLECTOR
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**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description
2	D3472-041	Cabin Heat outlet

batch

B26172-1

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Job Number:



Seq. #: Machine Or Operation: Description :

5.0 D34725 FLAT DOUBLER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3472-5	Flat doubler	<u>B26128</u>

6.0 D3479041 INLET ADAPTER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3479-041	Inlet adapter	<u>B26474</u>

7.0 D3480041 Eyeball Inlet adapter



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3480-041	eyeball inlet adapter	<u>B26599</u>

8.0 D3480043 Eyeball adapter



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3480-043	Eyeball adapter	<u>B26698</u>

9.0 D34807 Gasket



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
2	D3480-7	Gasket	<u>B26699</u>

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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10.0	AN34A	Bolt
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
8	AN3-4A	Bolt	M18369

11.0	AN96010L	Washer
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
16	AN960-10L	Washer	M17700

12.0	CR224842	RIVET
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Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
24	CR2248-4-2	Rivet	M19692

13.0	MS27039110	Screw
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
8	MS27039-1-10	Screw	M18836

14.0	NAS1738B42	Blind Rivet
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
12	NAS1738B4-2	Rivet	M16735

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Part Number: D206746041

Job Number:



Seq. #: Machine Or Operation: Description :

15.0 NAS679A3 NUT SELF LOCK



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
8	NAS679A3	Lock nut	m100396

16.0 PR1422B12 SEALANT 653 SEMKIT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
	PR-1422B12	SEALANT 653 SEMKIT	

17.0 TY527M TYRAPS



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part Number	Description	batch
4	TY-527M	Ty raps	m19356

18.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

19.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-746-041

Location:

PPP Rev:

*Drafted*

*06/04/28 ①*

20.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*06/04/28 ①*

Job Completion



*06/04/28*